

Date: Thursday, 05/06/2008 1:33:18 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WASHER
Job Number : 39731	
Estimate Number : 11277	
P.O. Number :	Part Number : D34171
This Issue : 05/06/2008 S.O. No. :	Drawing Number : D3417 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : C
Previous Run : 36348	Material :
Written By : <i>[Signature]</i> 05.06.05	Due Date : 12/06/2008 Qty: 0 Um: Each
Checked & Approved By :	
Comment : Est A 05.10.19 New issue KJ/EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINR12500	DELIN ROUND BAR 1.25"
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Comment: Qty.: 0.0218 f(s)/Unit Total : 0.0000 f(s)  
 Material: Delrin Round Bar Ø1.250  
 (M-DELIN-R1.250)  
 Batch: *M107758*  
 Identify for D3417-1

*RQ 08/06/08*

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

Turn as per Folio FA594 Rev. *C* & Dwg D3417 Rev. *C*

*RQ 08/06/08*

3.0	BAND SAW	BAND SAW
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Comment: BAND SAW

Machine as per Folio FA594 Rev. *C* & Dwg D3417 Rev. *C*  
Deburr

*NO band saw*

*RQ 08/06/08*

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*RQ 08/06/08 (20)*

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*JL 08/06/11*

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 39731

Part Number: D34171

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 91

DS 08/06/12

(20)

7.0

QC21

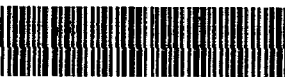
FINAL INSPECTION/W/O RELEASE



08/06/12

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



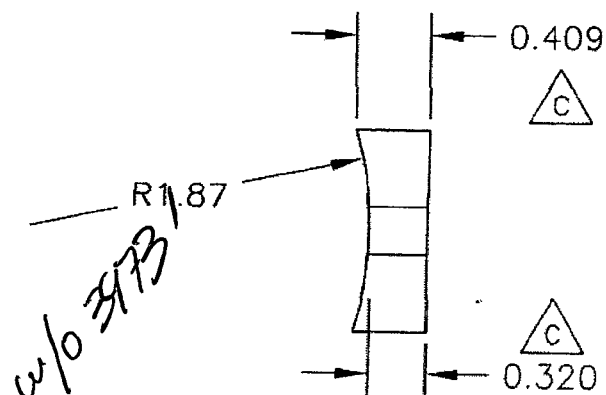
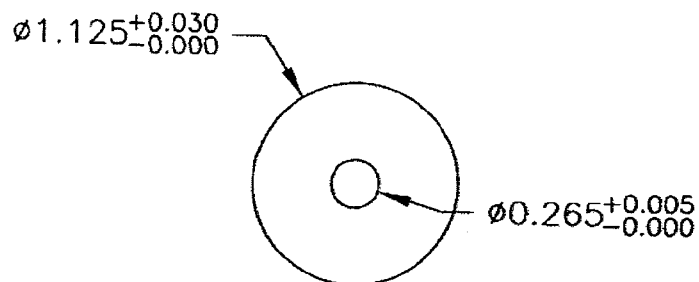
u 08.06.12



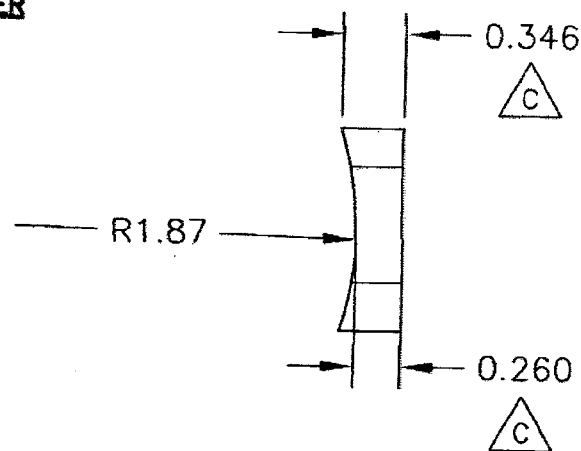
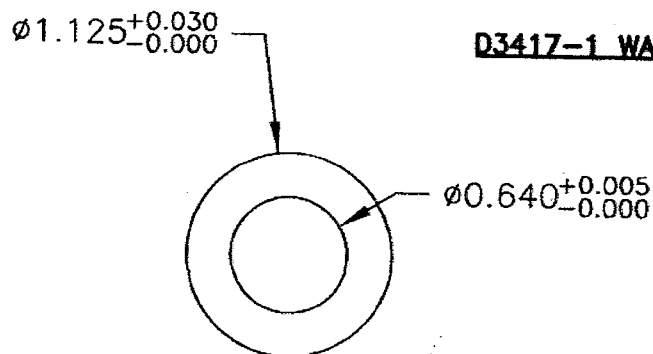
DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3417	REV. C SHEET 1 OF 1
DATE 05.06.30		TITLE WASHER	SCALE 1:1
A	05.03.31	NEW ISSUE	
B	05.06.10	CHANGE TO ROUND WASHER	
C	05.06.30	REMOVE C'BORE, WIDEN	

RELEASED

05.11.14 *[Signature]*



**D3417-1 WASHER**



**D3417-3 WASHER**

**D3417-1/-3 WASHER**

- 1) MATERIAL: DELRIN (REF. DART SPEC. M-DELIN-R1.250)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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